



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3701-00

Job Sheet 181898



Part No: RBE350A94-3701-00

Job Qty: 8 ea

Part Name: 7° Main Rotor Rigging Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/17/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG RBE350A94-3701-00 REV: 2A IPP REV: A 18.01.15 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Waterjet2		De 18/08/13
100	Waterjet	8 pcs	8/17/18	8/17/18	0.00	0.27	Waterjet 2 OMAX		De 18/08/13
110	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Waterjet-3		De 18/08/13
140	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC5		38
170	Outsource	8 pcs	8/17/18	8/17/18	0.00	0.00	Outsource4		38
180	Packaging	8 pcs	8/17/18	8/17/18	0.00	0.00	Packaging2		AUG 17 2018
190	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC6		38
200	Packaging	8 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3		9-89
210	QC21-FG	8 Ea	8/17/18	8/17/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg Dwg Rev: D Prog Rev: D 2-Deburr if necessary
 Descriptions: 140 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 170 - Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required
 180 - Receive
 200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	8 sf (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	8	42	0

Part Specifications

Specifications could not be found.

Plex 8/13/18 9:47 AM dart.leroux.jason



Container No: S101757



Part: RBE350A94-3701-00

Job No: 181898

Serial No/Batch: S101757

Revision: 2A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/13/18

1040
80
250



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040727**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040727
PO Date: 8/13/18
Due Date: 8/20/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181452	269T9312-5	Stop -Issue P/O to Groupe Altech: P/O -Zinc plate, BLACK ZINC PER ASTM B633 TY II SC 2 -Certificate of Conformity is required	Firmed	-	8/20/18	22 pcs	0 pcs	22 pcs	\$6.8181818/pcs	\$150.00
2	181898	RBE350A94-3701-00	7" Main Rotor Rigging Tool -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	8/20/18	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00

Grand Total: \$270.00

Order Notes

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/14/18 10:49 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011762-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011762 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courrier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
16-Aug-2018		Aman			040727				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
1	269T9312-5 ✓ Rev.	269T9312-5 01-ZINC BLACK [ZINC BLACK] ASTM B633 TYPE 2 SC2	ZINC CH	22	22 ✓	0	0	0	
2	RBE350A94-3701-00 ✓ Rev.	RBE350A94-3701-00 01-ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 SC2	ANODIZE CH	8	8 ✓	0	0	0	DAS 0 38 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

